

Collision Strategy for Direct Simulation of Moving Fibers

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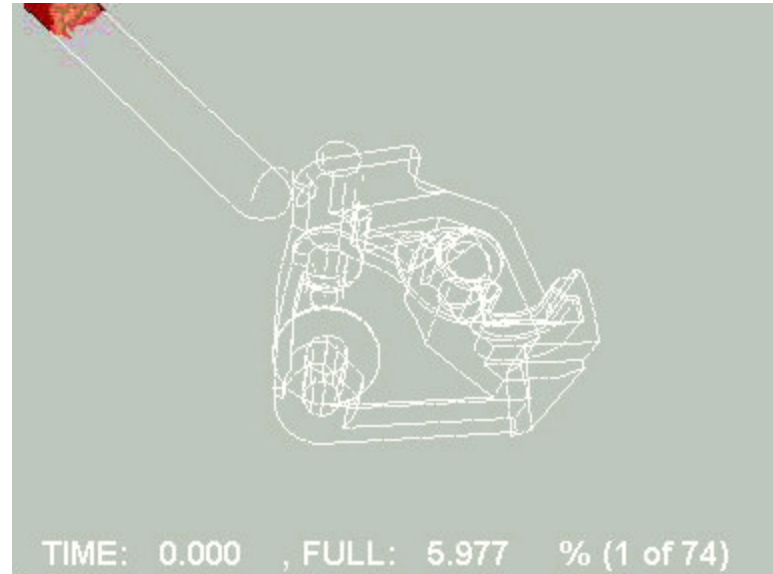
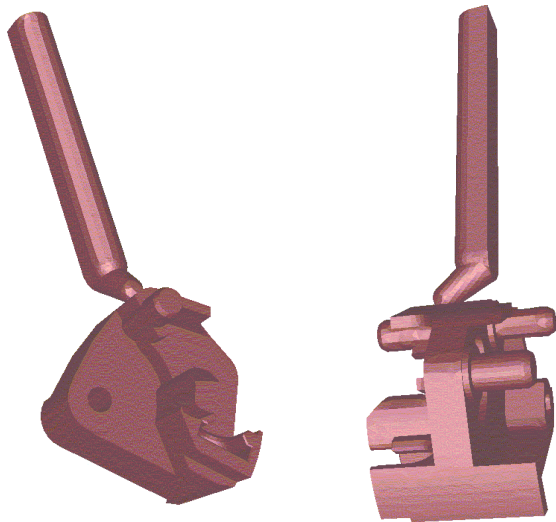
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Introduction (1)

- **Injection of thermoplastic**

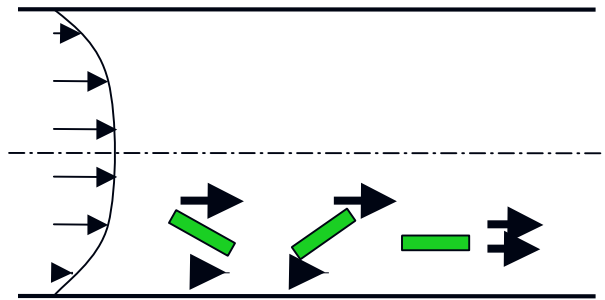


- **Injection of fiber-reinforced polymer**

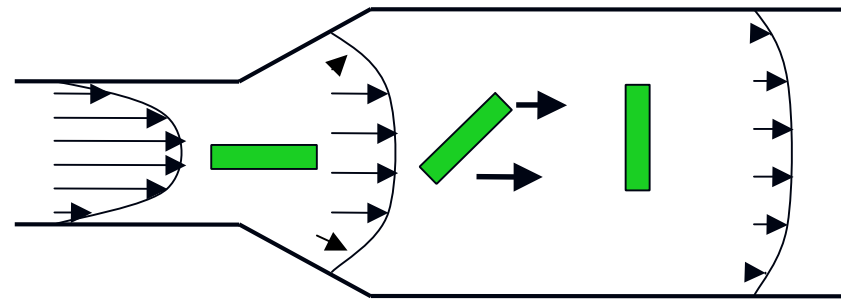
- use the same process as classical thermoplastic
- complex composite products with improved mechanical properties
- mechanical properties depend on fiber orientation

Introduction (2)

- **Fiber orientation in flow motion**



Shear flow



Elongational flow

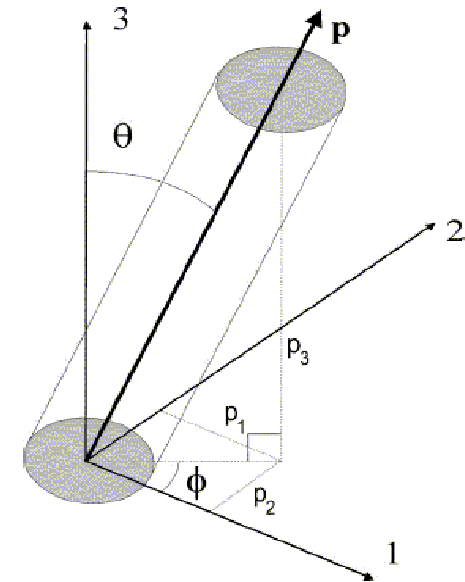
Background & Motivations

■ Macroscopic modelling

- Dilute suspension → **Jeffery's equation** [Jeffery 1922]
Newtonian fluid –slender body theory

$$\frac{dp}{dt} = \Omega p + \lambda (\dot{\epsilon} p - (\dot{\epsilon} : [p \otimes p]) p)$$

$f(\beta = \text{aspect ratio})$



p orientation vector

- Semi-concentrated suspension → **Folgar and Tucker's equation** [Folgar 1984]

Population of fiber :
$$a_2 = \int_p \psi(p) p \otimes p dp = \frac{1}{N} \sum_{k=1}^N p_k \otimes p_k$$

$$\frac{Da_{\underline{\underline{2}}}}{Dt} = \underline{\underline{\Omega}} a_{\underline{\underline{2}}} - a_{\underline{\underline{2}}} \underline{\underline{\Omega}} + \lambda (\underline{\underline{\dot{\epsilon}}} a_{\underline{\underline{2}}} + a_{\underline{\underline{2}}} \underline{\underline{\dot{\epsilon}}} - 2 \underline{\underline{\dot{\epsilon}}} : \underline{\underline{a}}_{\underline{\underline{4}}}) + 2C_I \underline{\underline{\dot{\epsilon}}} (\underline{\underline{I}}_d - 3 \underline{\underline{a}}_{\underline{\underline{2}}})$$

fiber-fiber interaction term

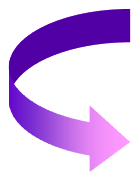
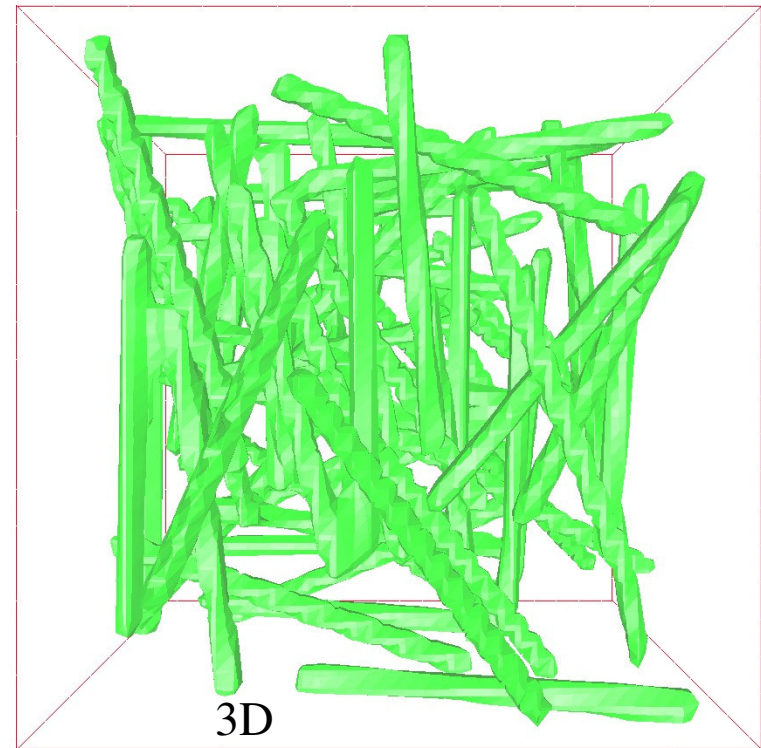
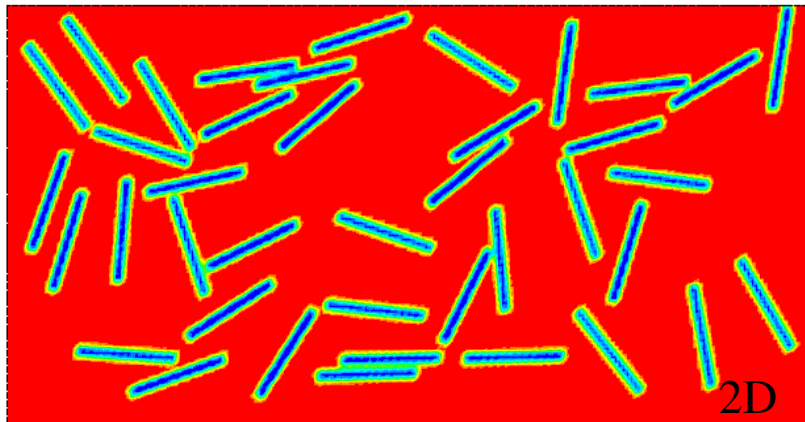
➡ **Closure approximation, Ci ?**

Objectives : Micromechanic modelling approach

Micromechanic approach → Direct simulation

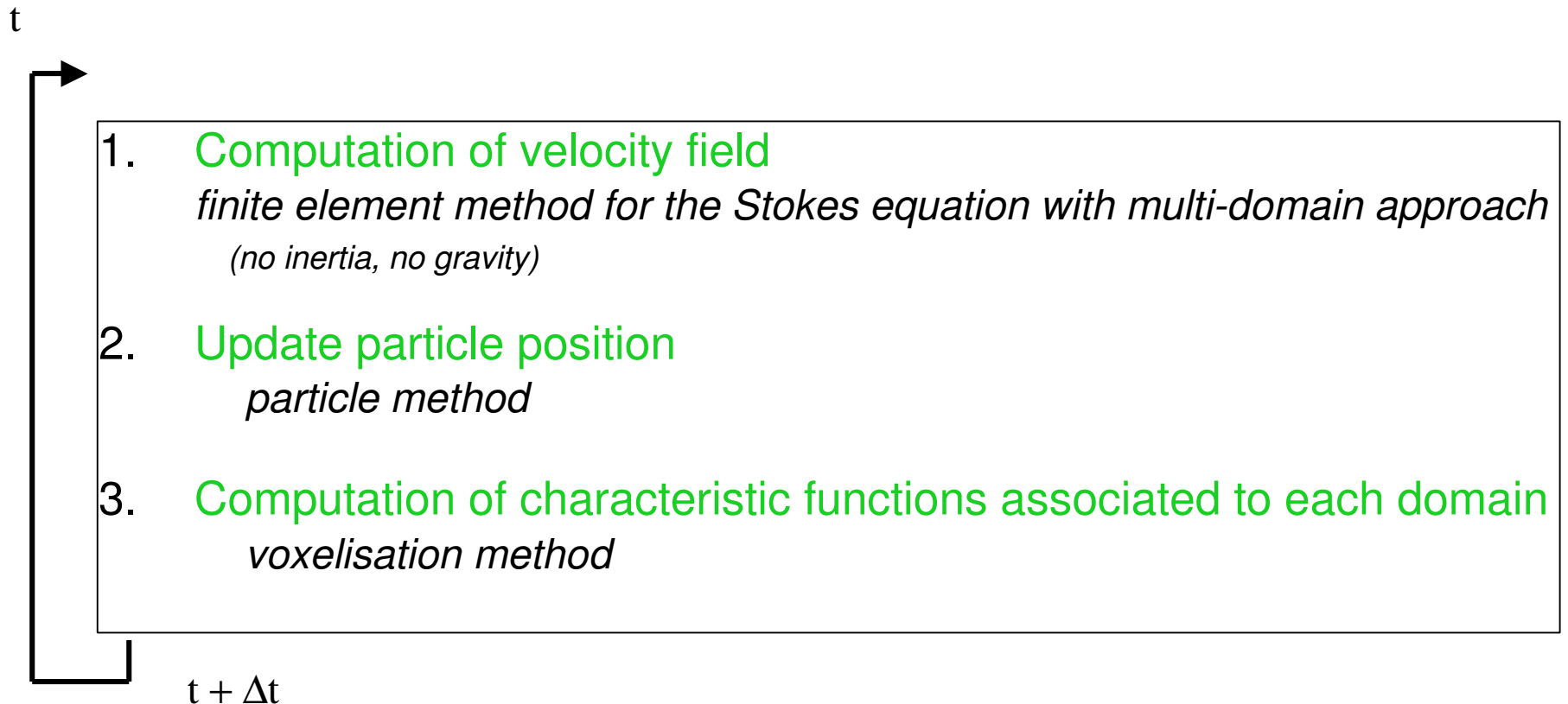
Simulate directly the motion of a dense population of fiber in a REV

Particle interactions are given by a fluid-structure coupling



Gives macroscopic informations
on tensor a_2 and rheological
properties

Numerical Procedure



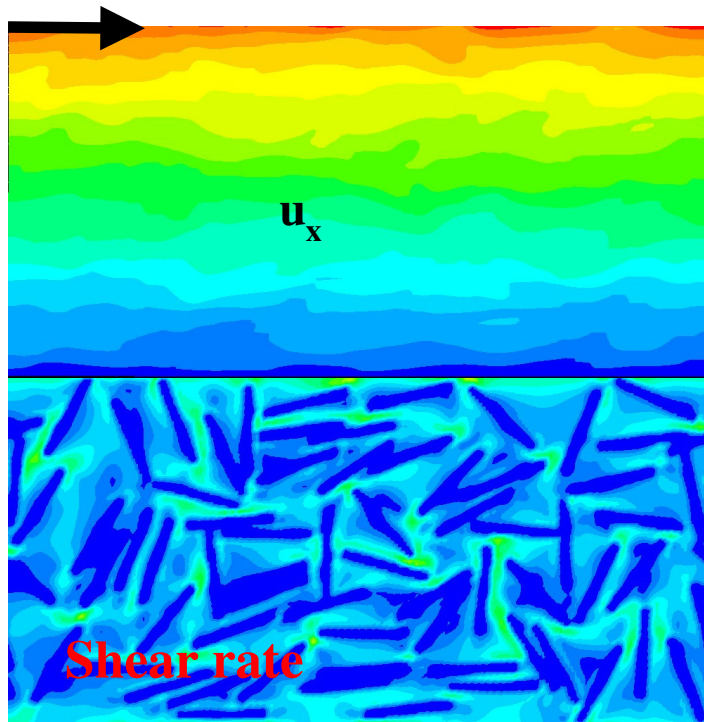
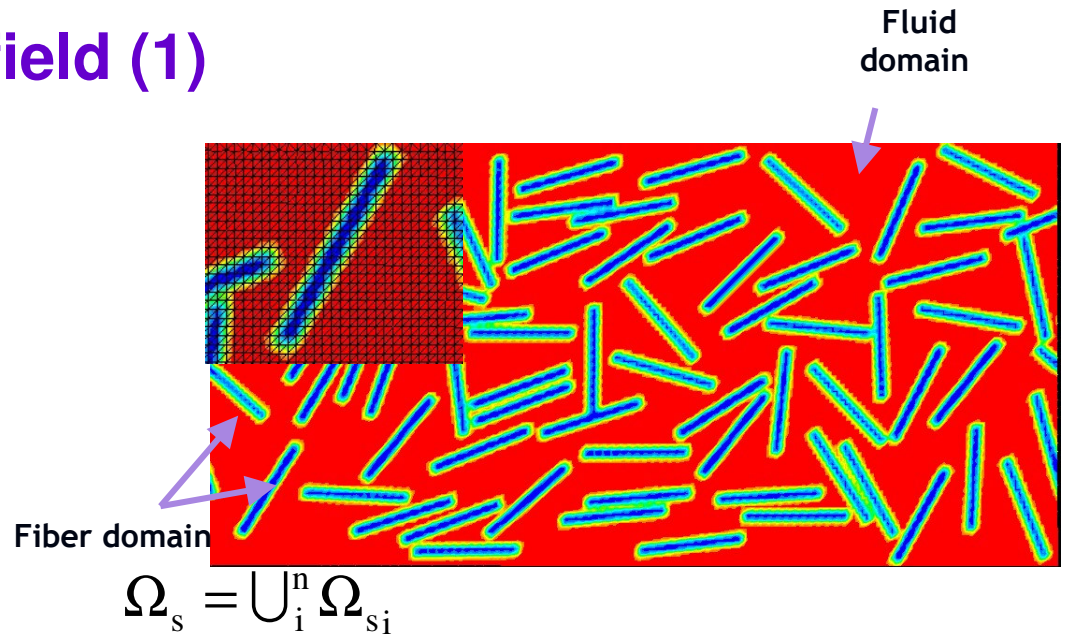
- **Numerical approach similar to Glowinski & Joseph's modelling** [Glowinski 1999]
(Fictitious domain method for particulate flows)

Computation of Velocity field (1)

1) Characteristic function

$$1_{\Omega_j}(x, t) = \begin{cases} 1 & x \in \Omega_j \\ 0 & x \notin \Omega_j \end{cases}$$

$j = \text{fluid or solid (fibers)}$



2) Velocity field

$$\nabla \cdot \sigma = 0$$

$$\int_{\Omega} 1_{\Omega_f} 2\eta \varepsilon(u) : \varepsilon(v) d\Omega + \int_{\Omega} 1_{\Omega_s} \mathbf{r} \varepsilon(u) : \varepsilon(v) d\Omega$$

$$-\int_{\Omega} p \nabla \cdot v d\Omega = 0$$

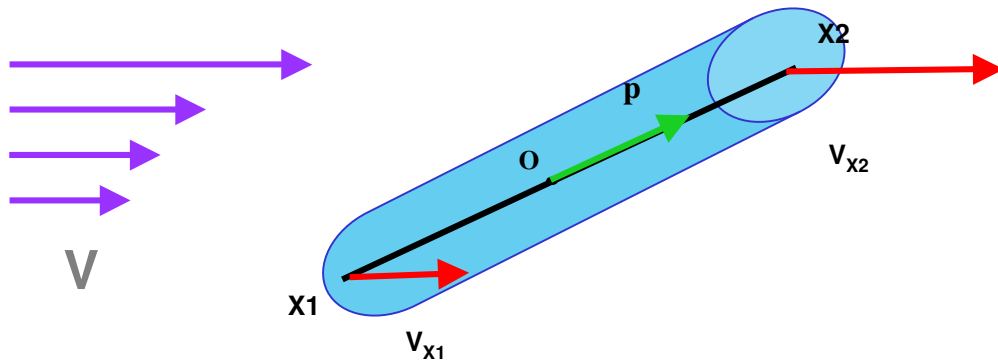
Penalization $\sim 10^3 \eta$
 $\varepsilon(u) = 0$

$$\nabla \cdot u = 0$$

$$-\int_{\Omega} q \nabla \cdot u d\Omega = 0$$

Update fiber position and orientation (2)

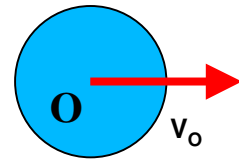
Particle method



Langrangian updating of the position

$$X_i(t + \Delta t) = X_i + V_{X_i} \Delta t$$

Rigid motion



$$O(t + \Delta t) = O + V_o \Delta t$$

$$\vec{p} = \frac{\overrightarrow{X_2 X_1}}{\|\overrightarrow{X_2 X_1}\|}$$

Vector orientation

$$O = \frac{X_1 + X_2}{2}$$

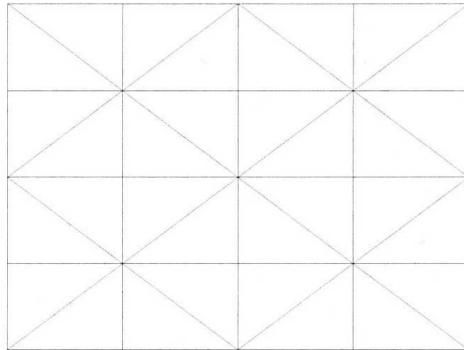
Fiber center

Advantages

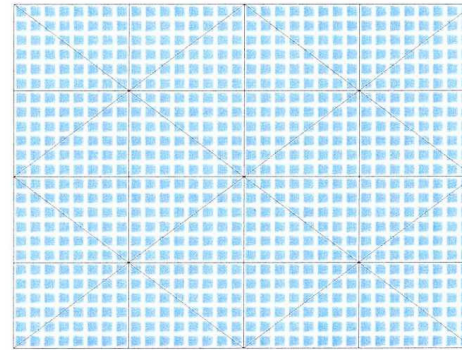
- Perfect rigid motion of each fiber
- Conservation of the length
- No numerical diffusion

Computation of Characteristic Function (3)

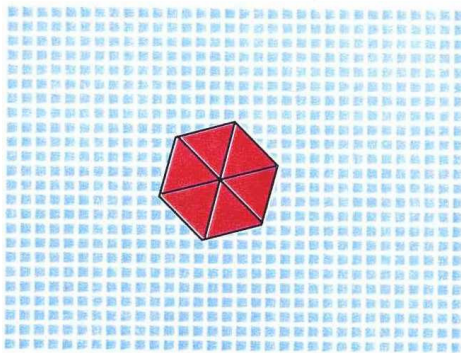
Voxelisation method



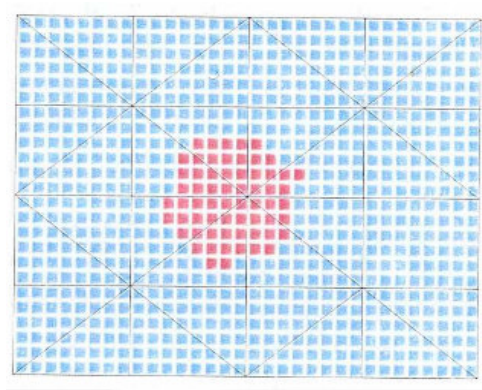
Cavity mesh



Voxelisation



Add fiber mesh

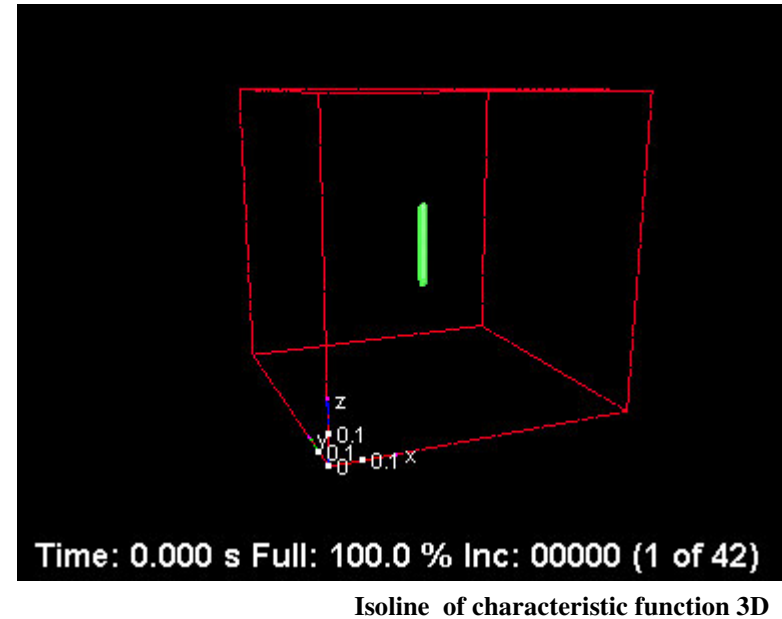
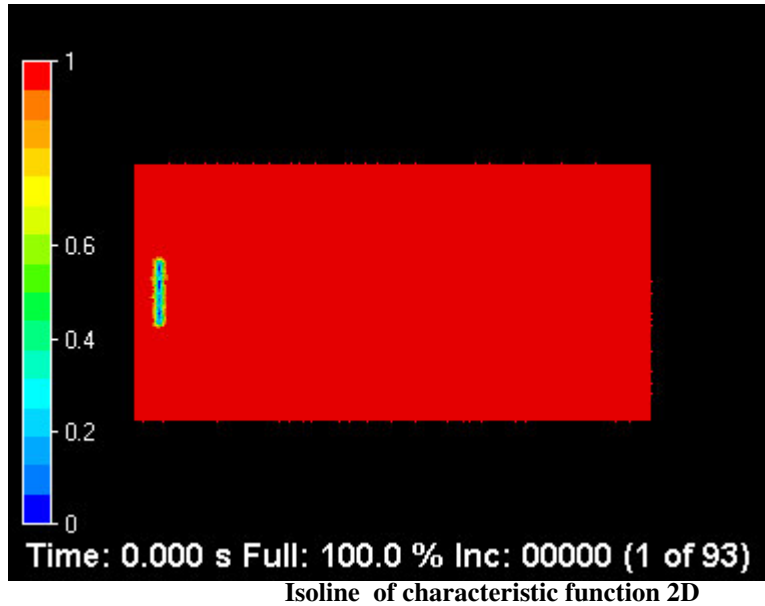


switch on pixels

0	0	0	0
0	0	0	0
0	0.6	0.3	0
0	0.8	0.23	0
0	0.7	0.28	0
0	0.55	0.4	0
0	0	0	0
0	0	0	0

Get values

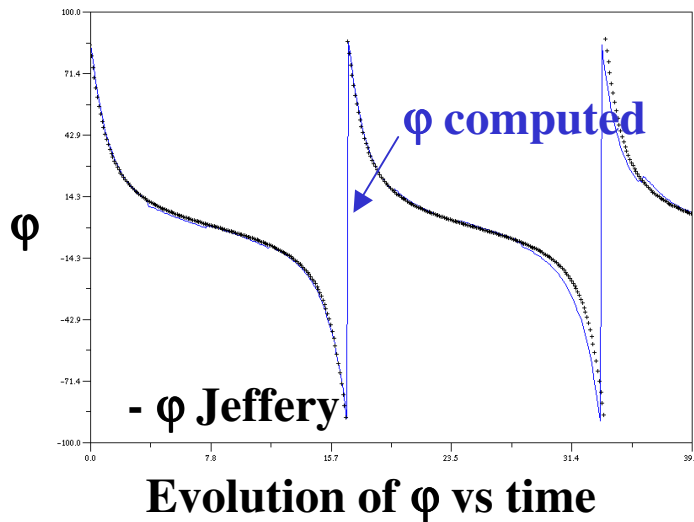
Single Fiber Motion in shear flow



Shear flow, Periodic Cell
Equivalent aspect ratio β_{ref}

Find Jeffery's orbit for a shear flow

➡ Periodic motion



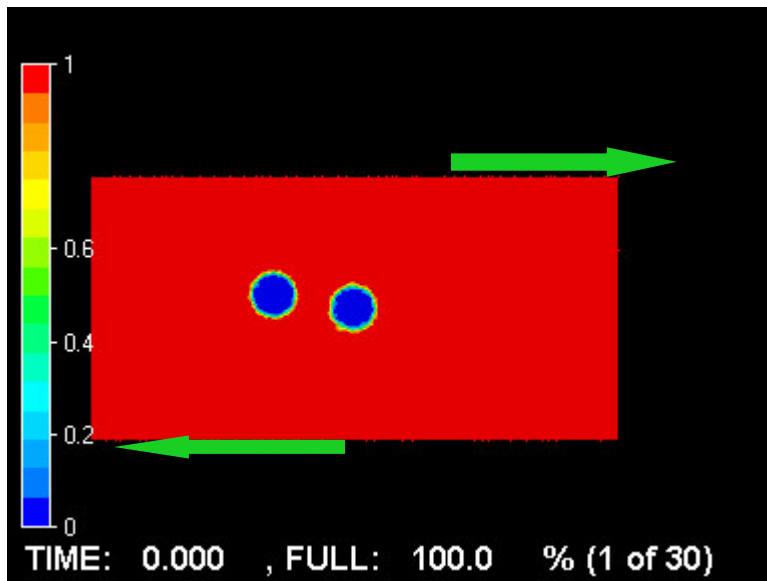
$$T = \frac{2\pi}{\dot{\gamma}} \left(\beta_{ref} + \frac{1}{\beta_{ref}} \right)$$

Hydrodynamical Interactions

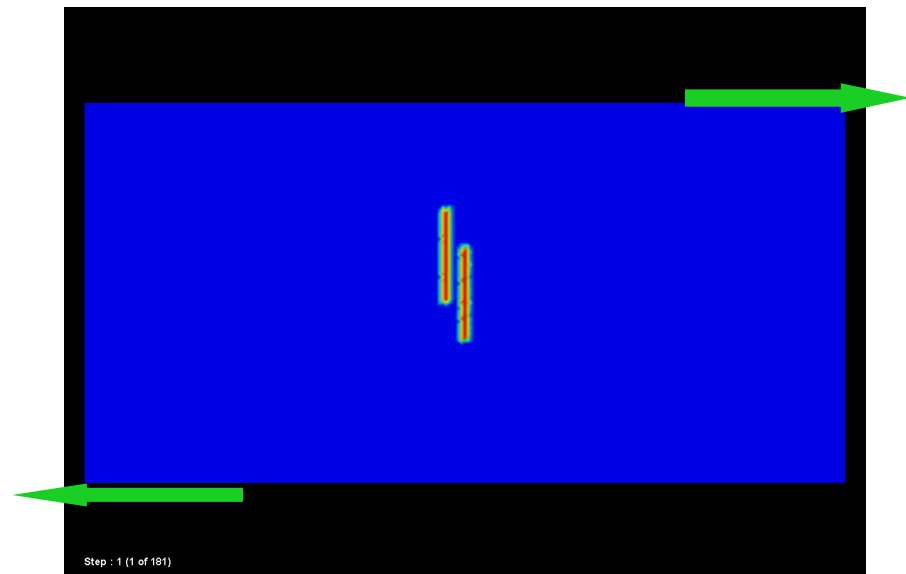
It is not necessary to have an explicit form (as in [Yamane 1994] , [Fan 1998])

- drag forces
- lubrication forces (short range interactions)

The central particle moves due to hydrodynamical interactions

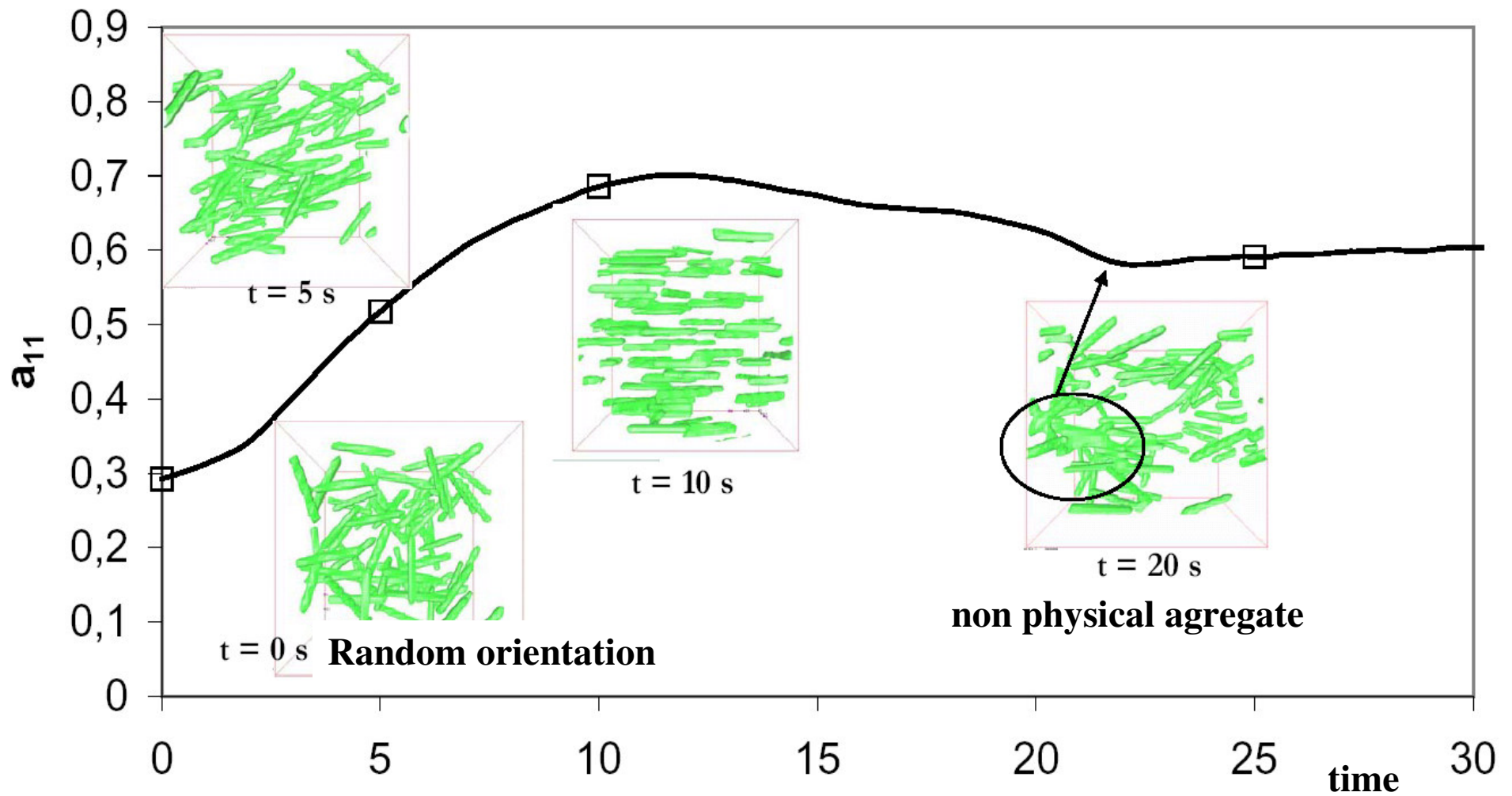


The period of rotation changes



Sphericals particles in Couette Flow

Many Fibers – Collision Strategy



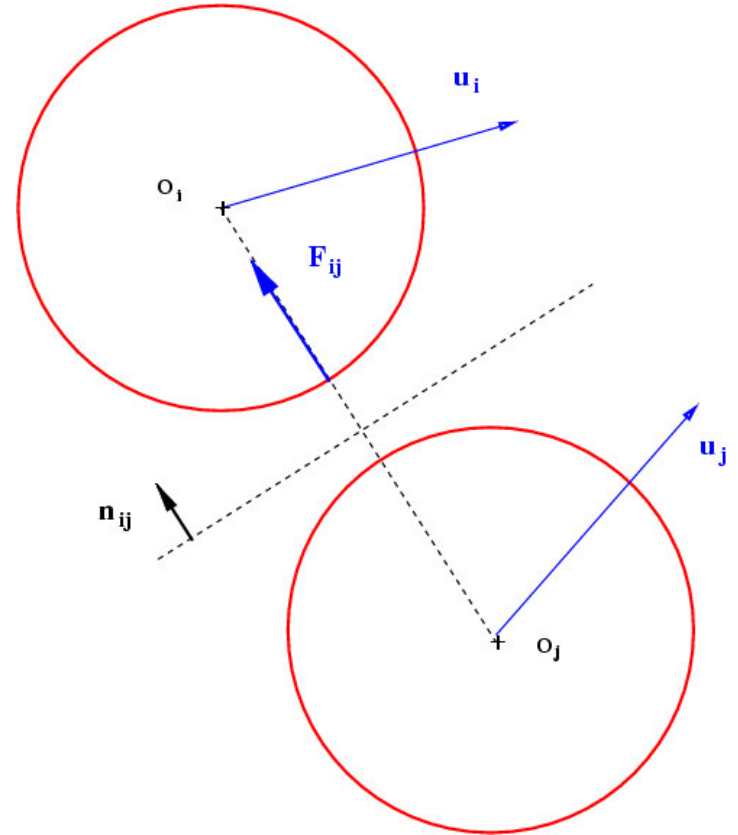
Spheres – short-range hydr. forces (moderate concentration)

Lubrication theory :

repulsion force exerted by j on i // $\mathbf{n}_{ij} = \frac{\overrightarrow{O_j O_i}}{\|\overrightarrow{O_j O_i}\|}$

$$F_{ij} = -\frac{3}{2} \pi R^2 \eta \frac{(\mathbf{u}_i - \mathbf{u}_j) \cdot \mathbf{n}_{ij}}{\|\overrightarrow{O_j O_i}\| - 2R} \mathbf{n}_{ij}$$

F_{ij}  as $O_i \longrightarrow O_j$



- Modifies \mathbf{u}_i and moves O_i in the \mathbf{n}_{ij} direction
- Accurate computation needs a small region between two spheres

$$\|\overrightarrow{O_j O_i}\| > 2R + \underline{\alpha}$$

depends on mesh

Spheres - Collisions (concentrated suspension)

Assumptions :

no fluid between spheres

same mass

elastic choc, no friction

If P collision point :

$$\left(\mathbf{u}_i^+(P) - \mathbf{u}_j^+(P) \right) \cdot \mathbf{n}_{ij} = - \left(\mathbf{u}_i^-(P) - \mathbf{u}_j^-(P) \right) \cdot \mathbf{n}_{ij}$$

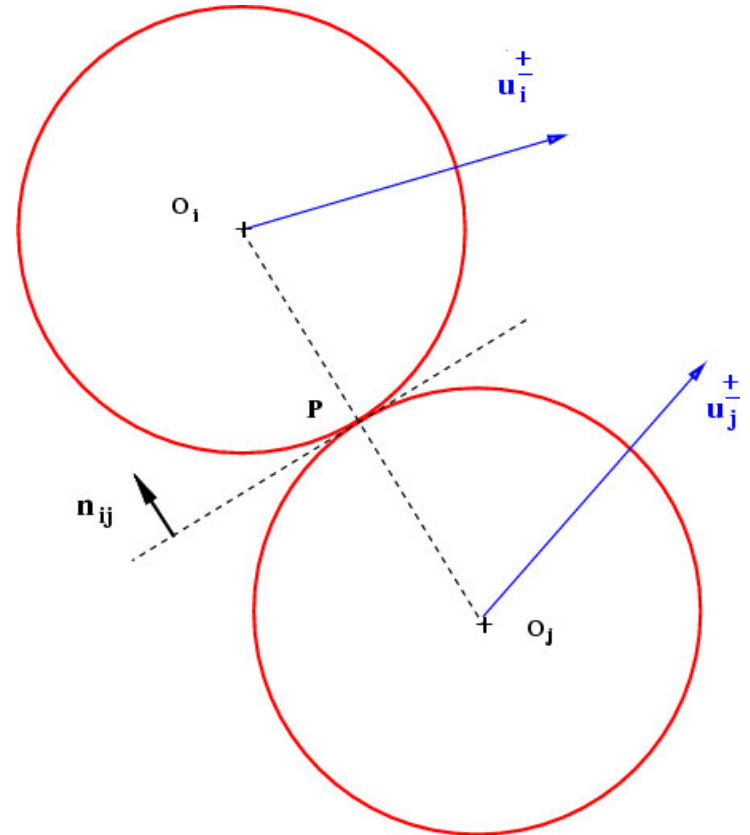
➔ Modifies center velocities

$$\mathbf{u}_i^+ = \mathbf{u}_i^- - \delta_u \mathbf{n}_{ij}$$

$$\mathbf{u}_j^+ = \mathbf{u}_j^- + \delta_u \mathbf{n}_{ij}$$

with

$$\delta_u = \left[(\mathbf{u}_i^- - \mathbf{u}_j^-) \cdot \mathbf{n}_{ij} \right] < 0$$



Spheres - algorithm

If $u_i \sim u_j \rightarrow$ the action of hydrodynamic forces and analogy
with collision process by imposing at time $t + \Delta t$

$$\min_{i,j} (d_{ij}) \geq 0 \quad \text{with} \quad d_{ij} = \|\overrightarrow{O_j O_i}\| - 2R - \alpha$$

while (min(d_ij) < 0) **Converge in few iterations**

```
  loop on spheres i
    loop on spheres j <> i
```

```
      compute the smallest D_i = min_j(d_ij)
```

```
      if ( D_i < 0 )
```

```
        delta_u = |D_i|/Delta_t/2
        u_i = u_i + delta_u n_ij
        u_j = u_j - delta_u n_ij
```

```
      endif
```

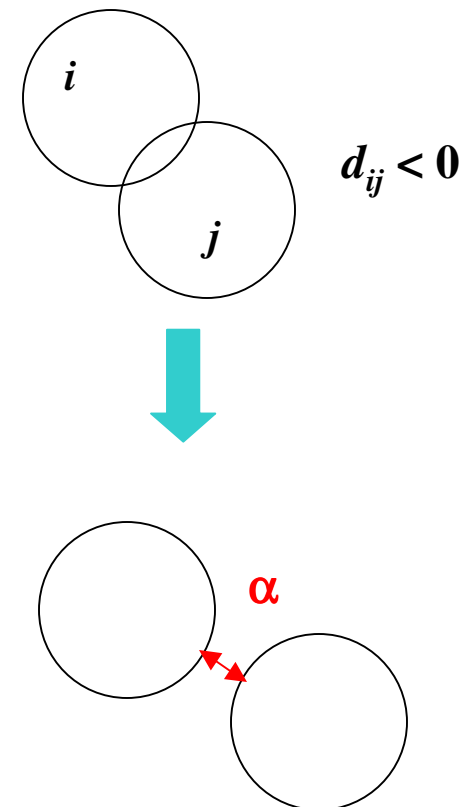
```
    end loop j
```

```
    compute D = min_i(D_i)
```

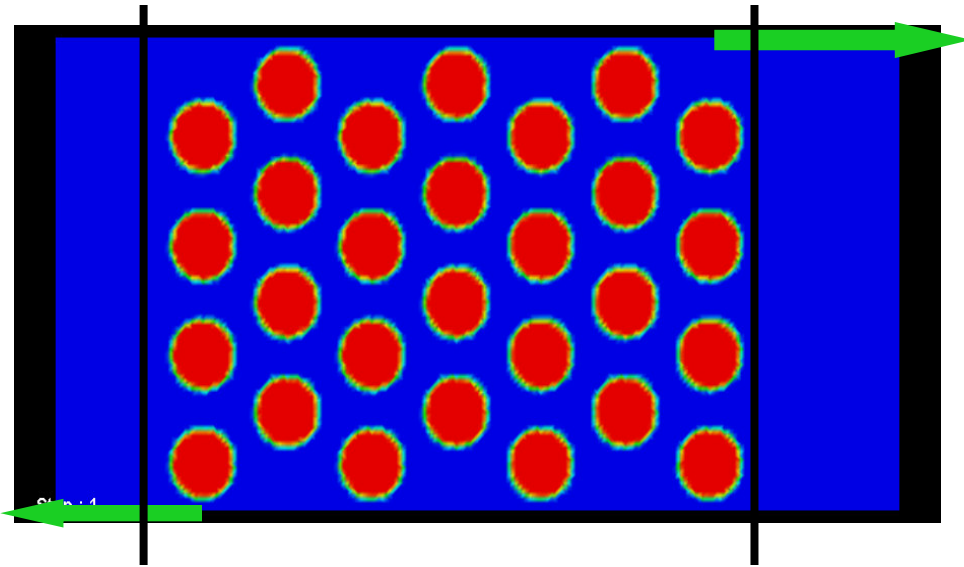
```
  end loop i
```

```
  D = min_ij (d_ij)
```

```
end while
```

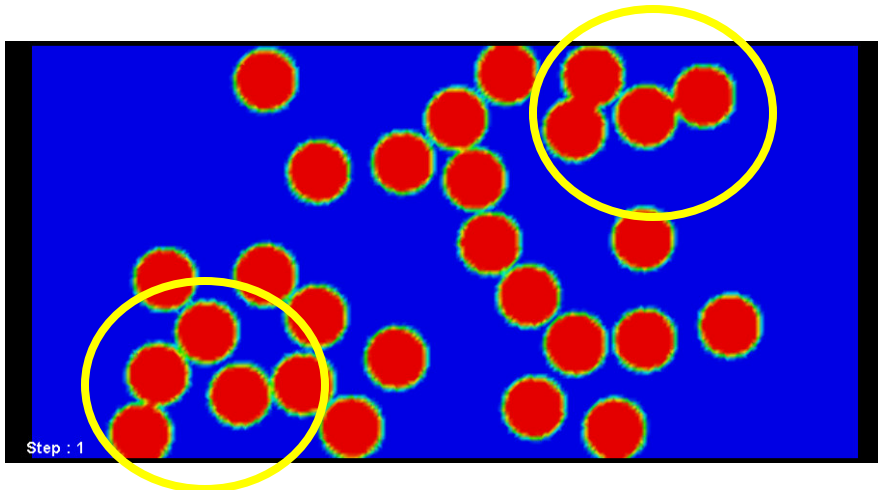


Examples with Spheres (1)

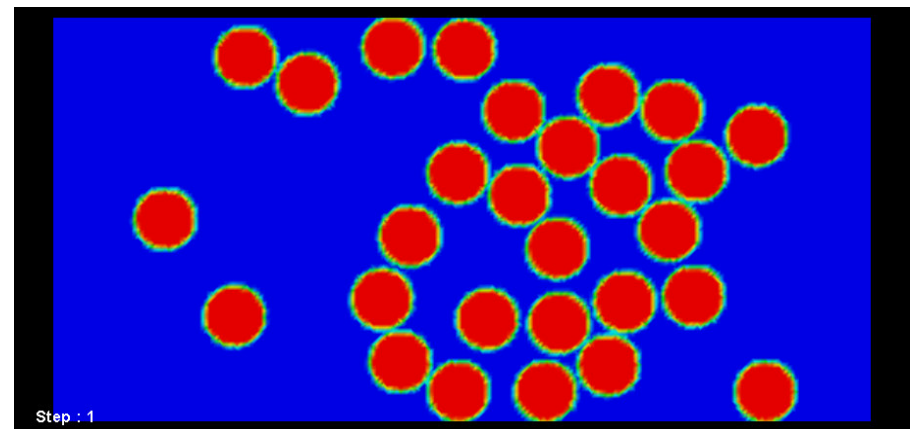


$NE = 58\ 000$, $\Delta t = .05$, $\gamma = 1$
 $Size = 1.5 \times 1$, $R = .075$, $\phi = 50\ %$,

$\alpha = .005$



$t = 27$

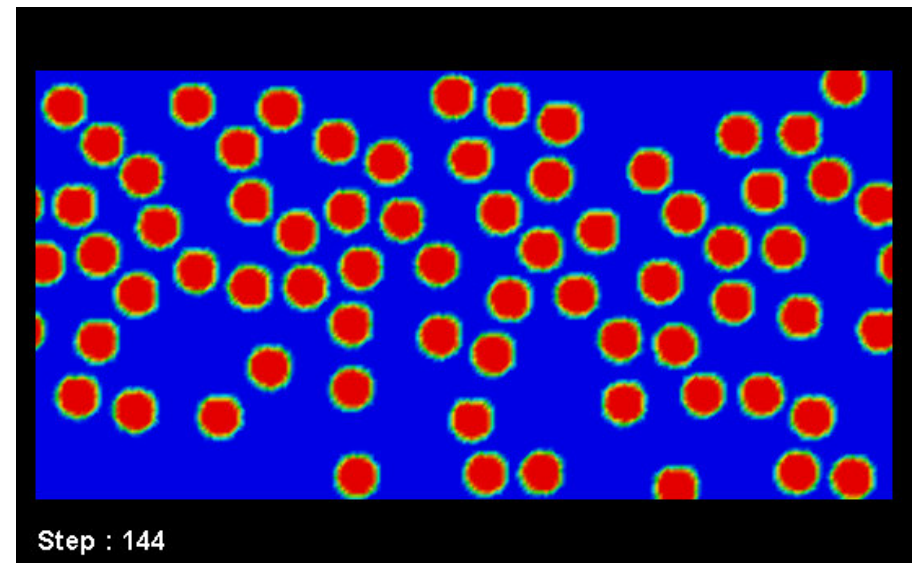
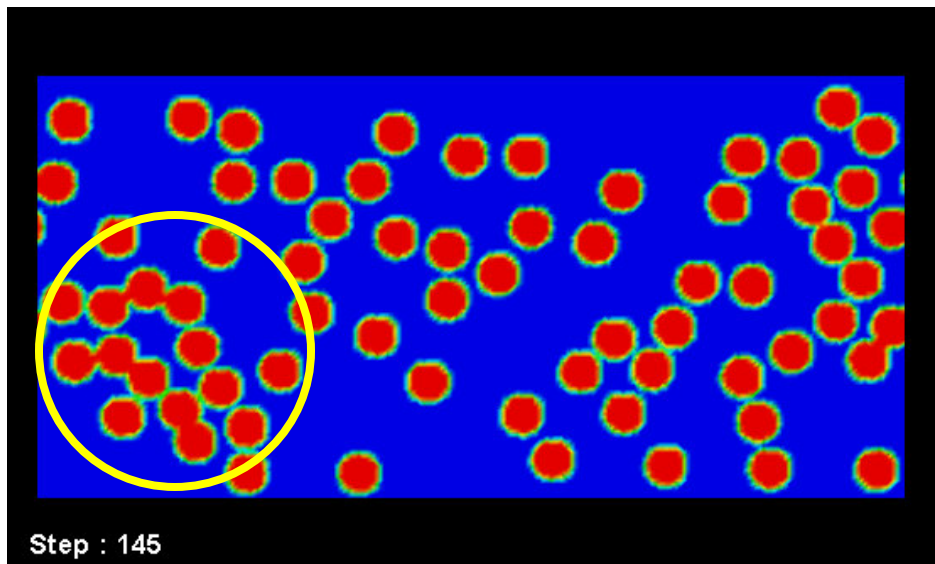
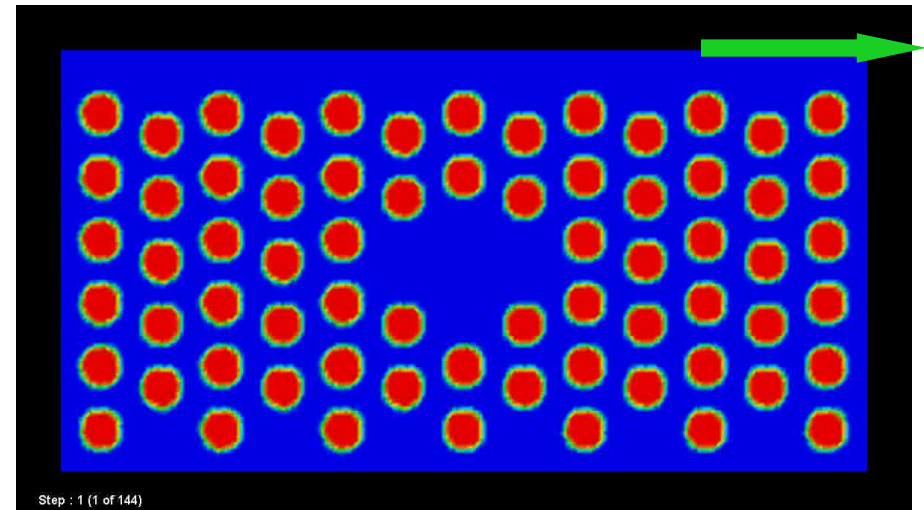
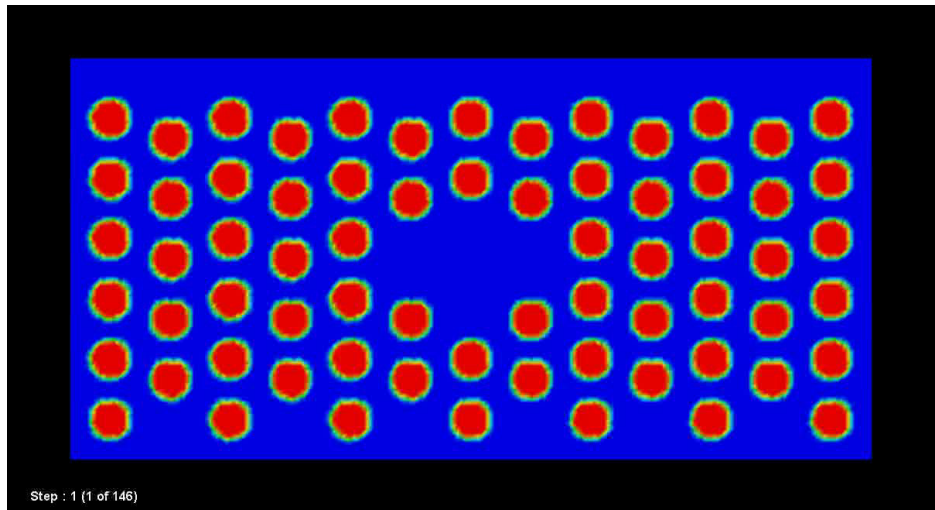


$t = 30$

Examples with Spheres (3)

No collision strategy

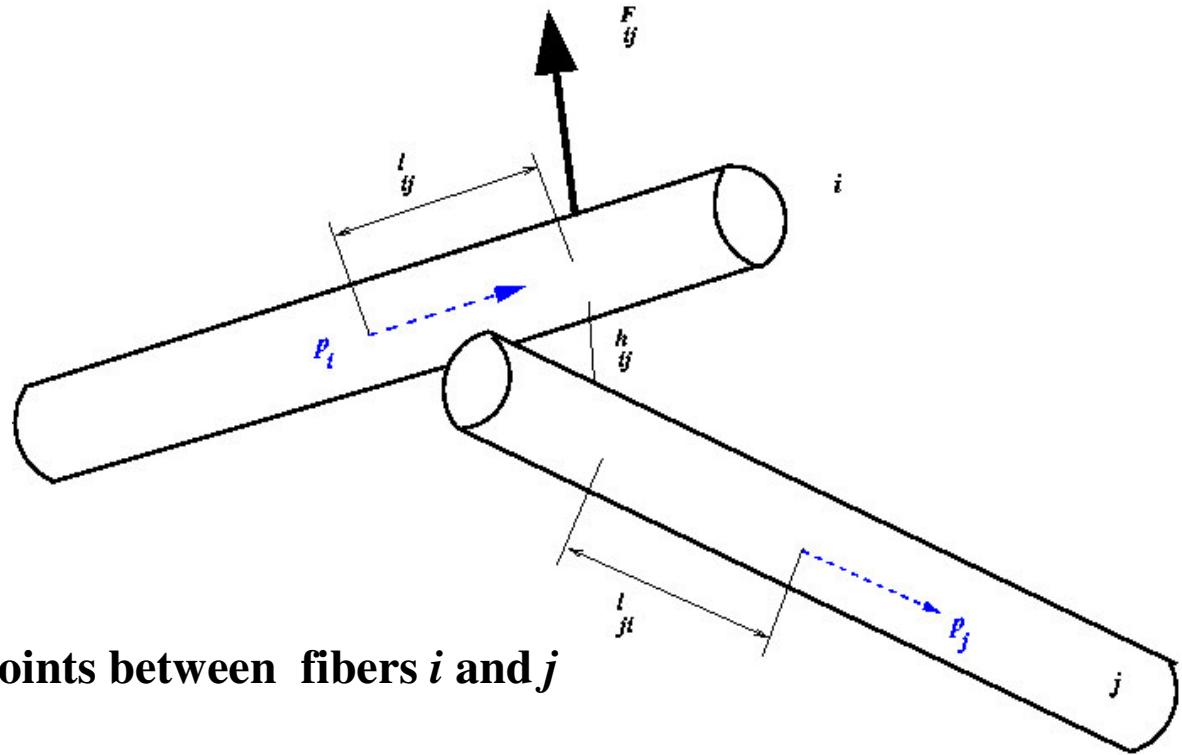
$\alpha = .02$



Cylindrical Fibers ?

3D case :

Repelling force // $\mathbf{p}_i \wedge \mathbf{p}_j$



Determination of the closest points between fibers i and j

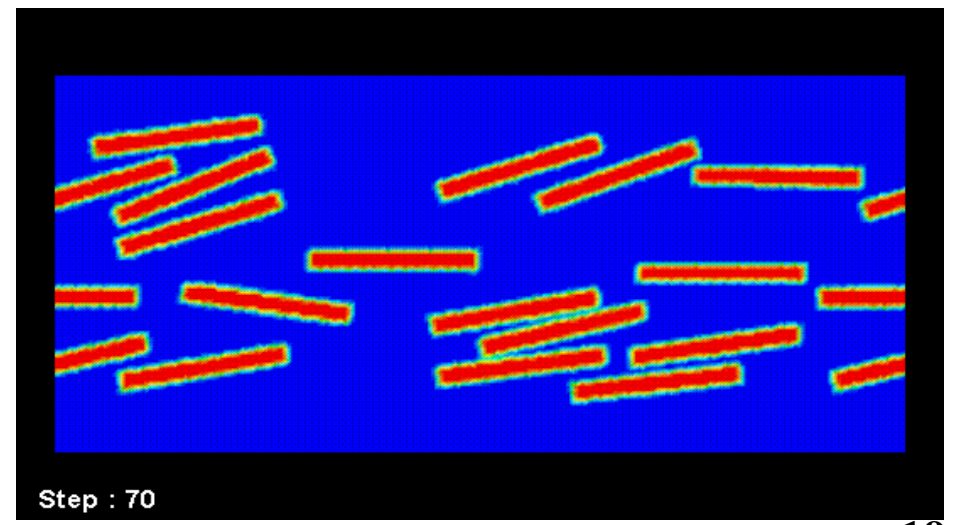
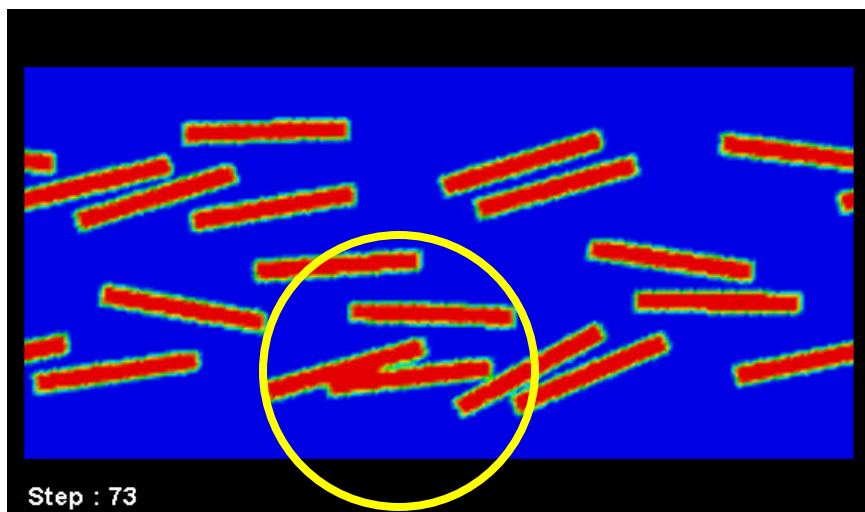
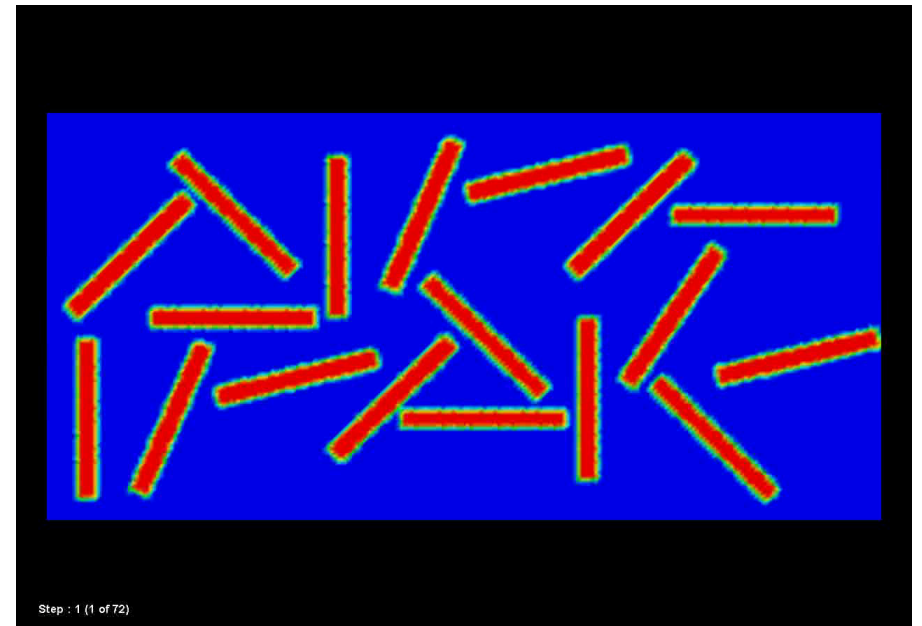
$$l_{ij} = \frac{\overrightarrow{O_i O_j} \cdot \mathbf{p}_i - (\mathbf{p}_i \cdot \mathbf{p}_j) (\overrightarrow{O_i O_j} \cdot \mathbf{p}_j)}{1 - (\mathbf{p}_i \cdot \mathbf{p}_j)^2}$$

$$h_{ij} = \frac{|\overrightarrow{O_i O_j} \cdot (\mathbf{p}_i \wedge \mathbf{p}_j)|}{|\mathbf{p}_i \wedge \mathbf{p}_j|}$$

Conditions : $h_{ij} > 2R + \alpha$ if $l_{ij}, l_{ji} < L_f / 2$

Examples with fibers

No collision strategy



Conclusions

- **We have developed a micromechanical modelling approach**
 - compute directly the motion of a dense population of fibers
 - Model the exact particle interaction by using a multi-domain approach and collision strategy.
- **In Progress studies of macroscopic properties :**
 - ❖ Influence of security zone α
 - ❖ Computation of coefficient interaction (C_i)
 - ❖ Check closure approximations
 - ❖ Rheology of suspension (η and stress tensor)